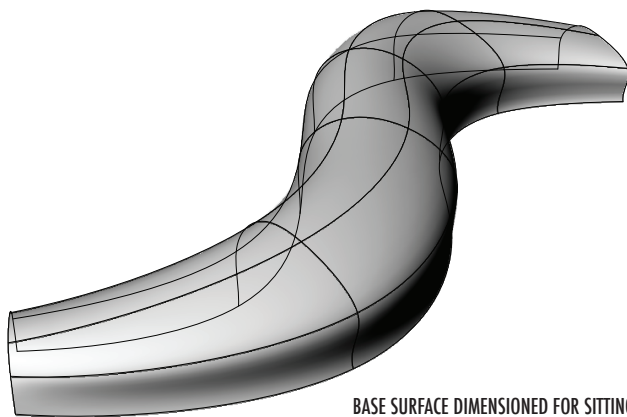


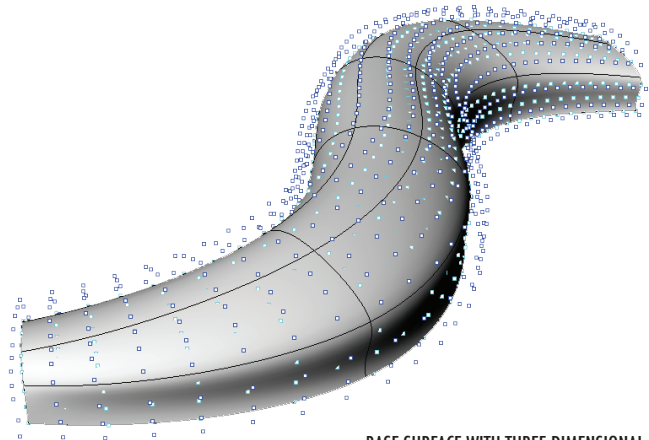
POINT DISTRIBUTION OFFSET TO MAXIMIZE STRUCTURAL DEPTH OF INDIVIDUAL BRICKS



POINT DISTRIBUTION DIMENSIONED TO MAXIMIZE PRINT BED AND CURVATURE



BASE SURFACE DIMENSIONED FOR SITTING



BASE SURFACE WITH THREE DIMENSIONAL POINT DISTRIBUTION